! Technical Bulletin

Bulletin No: 3

67XXU Communication Addendum

- 1. Power on the indicator by pressing and holding the [ON/OFF] key. The display will go through a display test then go into regular weigh mode.
- 2. Press the [HOLD] + [ON/OFF] key for 3 seconds. The indicator shows **ConFG** to indicate that you are in Setup Menu mode.
- 3. Press the [UNIT] key and the indicator's display shows USEr
- 4. Press the [TARE] key and the indicator's display shows rESEE
- 5. Press the [UNIT] key until you see the com port you are using for your software; [Init (USB port) or [Init] (USB port)
- 6. Press the [TARE] key to select your com port.
- 7. The indicator's display shows **budre**, press the [TARE] key go into that setting, and confirm the approprioate baud rate for your software. To toggle to another baud rate setting, press the [UNIT] key until you see the one that is needed. I.E. 1200, 2400, 4800, 9600, 19200, 38400
- 8. Press the [TARE] key and the indicator's display shows **budre**; press the [UNIT] key and the indicator's display shows **beFne**. press the [TARE] key for that setting, and confirm it is the approprioate bit format for your software. To toggle to another bit format setting, press the [UNIT] key until you see the one that is needed. I.E. 8n1, 7E1, 7O1
- 9. Press the [TARE] key and the indicator's display shows **befat**. Press the [UNIT] key and the indicator's display shows **and the indicator's display is shown**.
- 10. Press the [TARE] key to go down into your selection and press the [UNIT] key until the display shows

correct protocol that you are needing for your software. *Most common are $\frac{5CPOI}{=}$ NCI protocol, $\frac{5CPOI}{=} = ECR$ protocol, $\frac{5CPOI}{=} = Toledo 8213$ or $\frac{16n}{=} = IBM$ protocol.

- 11. Press the [TARE] and the indicator's display should show you
- 12. Press the [ZERO] to the indicator's display should return to the com port that you were changing.
- 13. *Press the [UNIT] key to the indicator's display shows DEHER
- 14. *Press the [TARE] key until the indicator's display shows ILdr G
- 15. *Press the [UNIT] key to the indicator's display shows LEGREY
- 16. *Press the [TARE] key and the indicator's display will show a number.
- 17. *Press the [UNIT] key to the indicator's display shows you a 2
- 18. *Press the [TARE] key and the indicator's display shows you LEGREY
- 19. Press and release [ZERO/ON/OFF] key; until you are all the way out and into the normal weigh mode.
- 20. Test scale with software. If scale fails communication, contact Brecknell Tech Support at 800-242-2807 for further testing.

*Note: For software 1.20 and up



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